



Bostik Soft Plastic

REPAIR ADHESIVE FOR SOFT PLASTIC APPLICATIONS

TECHNICAL SHEET 05/10/2023

SMART ADVANTAGES

- Good bonding strength
- Easy to apply
- Ideal for inflatables
- Includes small patch

DESCRIPTION

Bostik Soft Plastic is an ultra-strong, quick drying, water resistant, clear adhesive that's perfect for making flexible repairs to things like inflatables and tents. The polyurethane technology provides a longer working time, allowing for adjustments to the repair.

USES

Bostik Soft Plastics Adhesive is suitable for bonding:

- Flexible PVC
- Natural and sulfochlorinated rubbers
- Typical applications include repairing inflatables, plastic raincoats, and tents

LIMITATIONS: Not suitable for silicone, EPDM or similar rubbers, or polyolefin's e.g. polythene, polypropylene.

PRODUCT CHARACTERISTICS

Technology	Polyurethane
Appearance	Clear
Working time	5-10 minutes
Full cure at 23°	24 hours



USING SOFT PLASTIC

Please read and understand the Safety Data Sheet before using this product. SDS can be acquired by visiting www.bostik.com.au.

Ensure that surfaces to be bonded are clean and dry. For best results do not use below 15°C.

Lightly abrade very smooth shiny surfaces using fine sandpaper, taking care not to damage any areas that will be visible after bonding.

If using on rubber products, lightly roughen the surface to be repaired using a fine grade sandpaper.

APPLICATION

- Always open and use adhesive products over a protected surface.
- If required use a piece of the PVC patch provided.
- Spread an even film of adhesive onto both surfaces.
- Leave until almost dry (about 5 to 10 minutes).
- Press both surfaces together firmly until bonded.
- Replace cap immediately after use, to prevent the adhesive becoming unusable.
- Full cure is at 24 hours, with Maximum bond strength developed after approximately 48 hours.

CLEANING

- Always test sensitive surfaces before applying solvent cleaners.
- Clean greasy, waxy, or oily surfaces with fresh acetone, twice to remove residues left by the first cleaning.
- Wet or dry adhesive can be removed with acetone.

STORAGE & SHELF LIFE

Store in a cool, dry conditions below 30°C out of direct sunlight. Shelf life is 18 months from the date of manufacture when stored as directed.

HEALTH & SAFETY

Always read the Technical Data Sheet and Safety Data Sheet (SDS) before handling or use. Full product safety information required for safe use is not included in this data sheet. SDS available by request or at www.bostik.com.au

All recommendations and suggestions are for guidance only, as conditions of use are outside of our control.

For emergency information contact the Poisons Information Centre, phone 131 126 or the Emergency Response Service, phone 1800 033 111.

Bostik Australia
51-71 High St, Thomastown
VIC 3041
P: 1800 267 845
www.bostik.com.au

BOSTIK HOTLINE

1800 BOSTIK (267 845)



This datasheet is for the general help of users. It is provided in good faith. The data is current and accurate to the best of our knowledge. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. Users should carry out tests to decide the product's suitability for purpose. This data sheet and the properties of the product may change without notice. Users, suppliers, and retailers should check that the data sheets they have are the latest. To the maximum extent permitted by law, Bostik disclaims all warranties in relation to manufacture and use of the product. Bostik is not liable for representations made by users, suppliers, or retailers about the product. Bostik is not liable for any loss or damage resulting from incorrect, careless, or negligent use or storage of the product, including use of out-of-date product. Any liability arising from use of the product is limited to the replacement or purchase price of the product. Bostik does not exclude rights and remedies that cannot be excluded by legislation, for example under the Australian Consumer Law (ACL). Sale of the product by Bostik is subject to the Bostik Australia Proprietary Limited Conditions and Terms of Sale. For more information on Bostik, products, and conditions of use and sale visit www.bostik.com.au